

Recommended exponents
for scaling equipment costs

Table II

<u>Equipment</u>	<u><i>n</i> values</u>
Air fins (coolers)	0.80
Agitator	0.50
Blower	0.65
Compressors, reciprocating and centrifugal	0.75
Conveyor	0.70
Drums	0.65
Dryer	0.50
Ejector (5-stage)	0.50
Heaters	0.80
Heat exchangers	0.60
Pumps	0.60
Refrigeration unit	0.75
Tanks	0.70
Towers	0.70